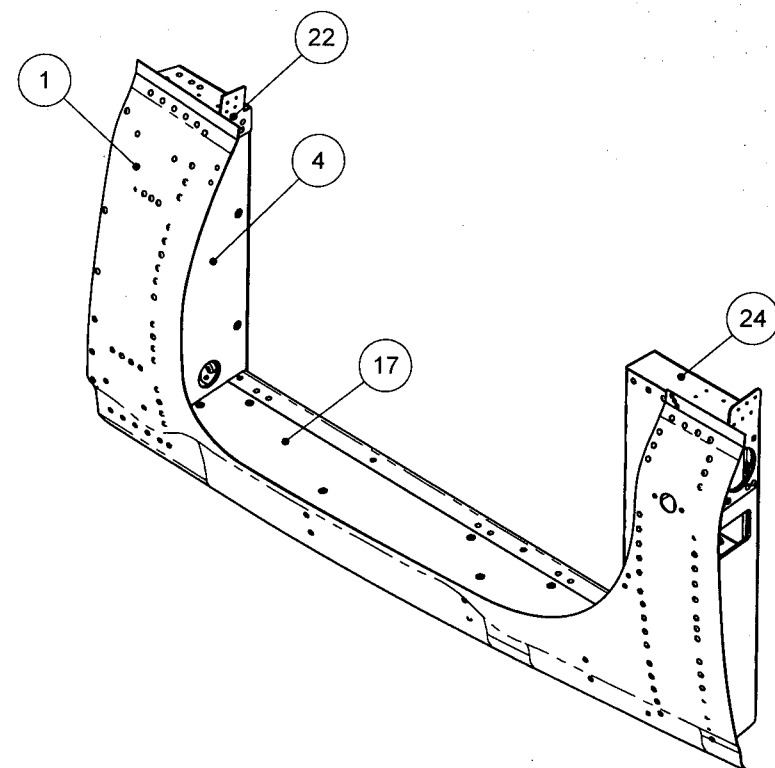
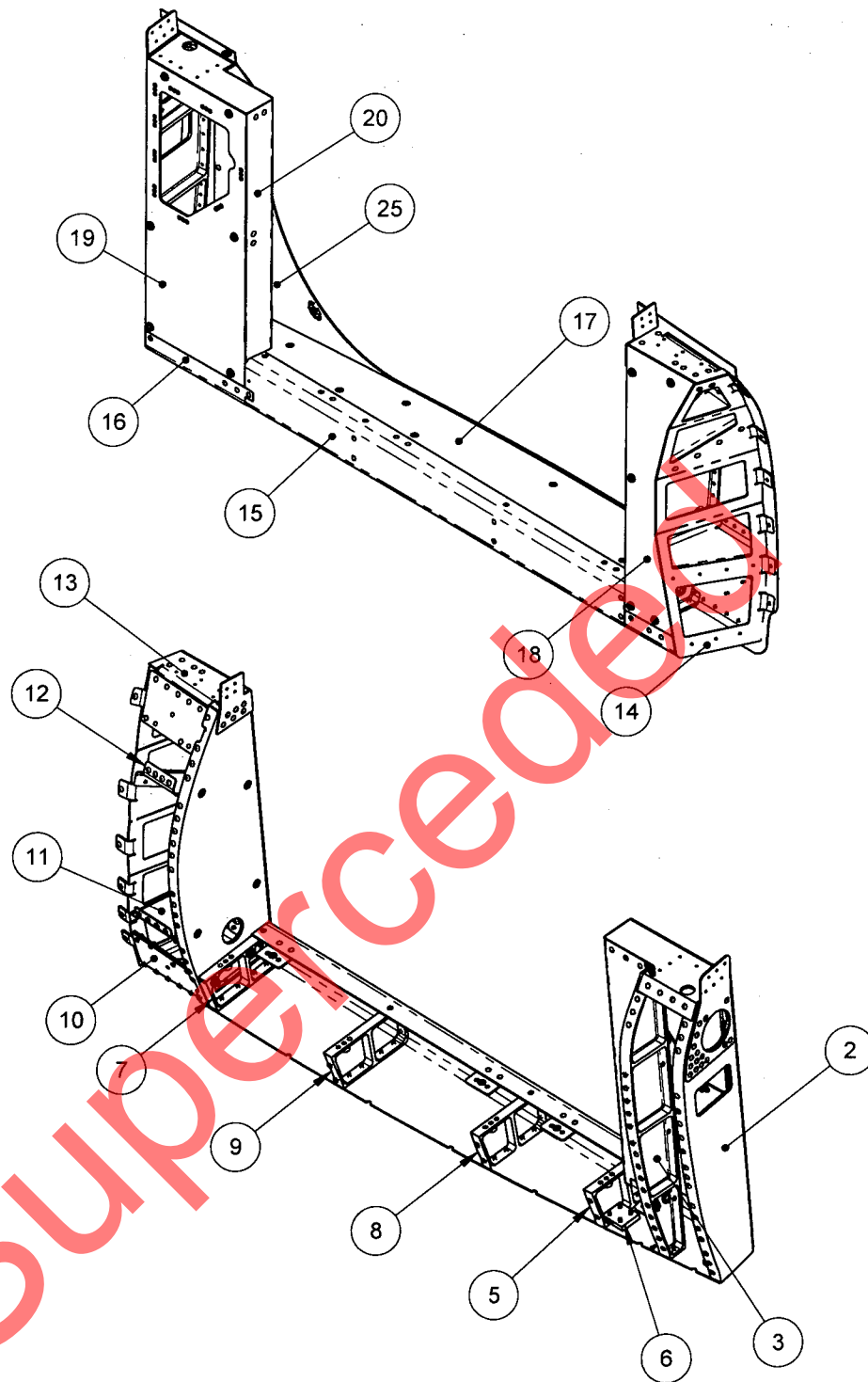


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4467-041	LOWER DOOR ASSY (LH)
1	1	D4469-1	OUTER SKIN LOWER DOOR
2	1	D4470-041	AFT RIB ASSY (LH)
3	1	D4471-041	MID RIB ASSY (LH)
4	1	D4472-041	FWD RIB ASSY (LH)
5	1	D4473-041	SMALL RIB ASSY (LH)
6	1	D4474-1	SPLICE BLOCK
7	1	D4475-041	SMALL RIB ASSY
8	1	D4476-041	SMALL RIB ASSY (LH)
9	1	D4477-041	SMALL RIB ASSY
10	1	D4478-041	INTERCOSTAL 1 ASSY (LH)
11	1	D4479-041	INTERCOSTAL 2 ASSY (LH)
12	1	D4481-041	INTERCOSTAL 4 ASSY (LH)
13	1	D4482-041	INTERCOSTAL 5 ASSY (LH)
14	1	D4483-1	FWD CLOSEOUT PANEL (LH)
15	1	D4484-041	BOTTOM PANEL ASSY (LH)
16	1	D4484-043	AFT BOTTOM PANEL ASSY (LH)
17	1	D4485-1	LOWER CLOSEOUT PANEL
18	1	D4486-3	FWD ACCESS PANEL (LH)
19	1	D4486-041	ACCESS PANEL ASSY (LH)
20	1	D4487-041	CLOSEOUT PANEL ASSY (LH)
21	1	D4488-5	ANGLE CLIP
22	1	D4490-1	SPLICE PLATE
22	1	D4490-3	SPLICE PLATE
24	1	D4494-041	UPPER BLOCK ASSEMBLY (LH)
25	1	D4521-1	DOUBLER (LOWER DOOR)
26	1	D4570-5	BRACKET
27	57	MS20426AD3-3	RIVET, CSK
28	18	MS20426AD3-4	RIVET, CSK
29	3	MS20426AD4-4	RIVET, CSK
30	38	MS20426AD4-6	RIVET, CSK
31	4	MS20426AD4-8	RIVET, CSK
32	71	MS20470AD4-3	RIVET, PAN HEAD
33	20	MS20470AD4-4	RIVET, PAN HEAD
34	22	MS20470AD4-5	RIVET, PAN HEAD
35	1	MS20470AD4-6	RIVET, PAN HEAD
36	27	MS20601AD4W3	RIVET, CSK BLIND
37	2	MS21043-3	NUT
38	9	MS21059L3K	NUTPLATE
39	1	MS21069L08	NUTPLATE
40	7	MS24694-S5	SCREW
41	4	MS24694-S56	SCREW
42	2	MS27039-1-14	SCREW
43	13	MS27039-0807	SCREW
44	13	NAS1149DN832J	WASHER
45	4	NAS1149D0332J	WASHER

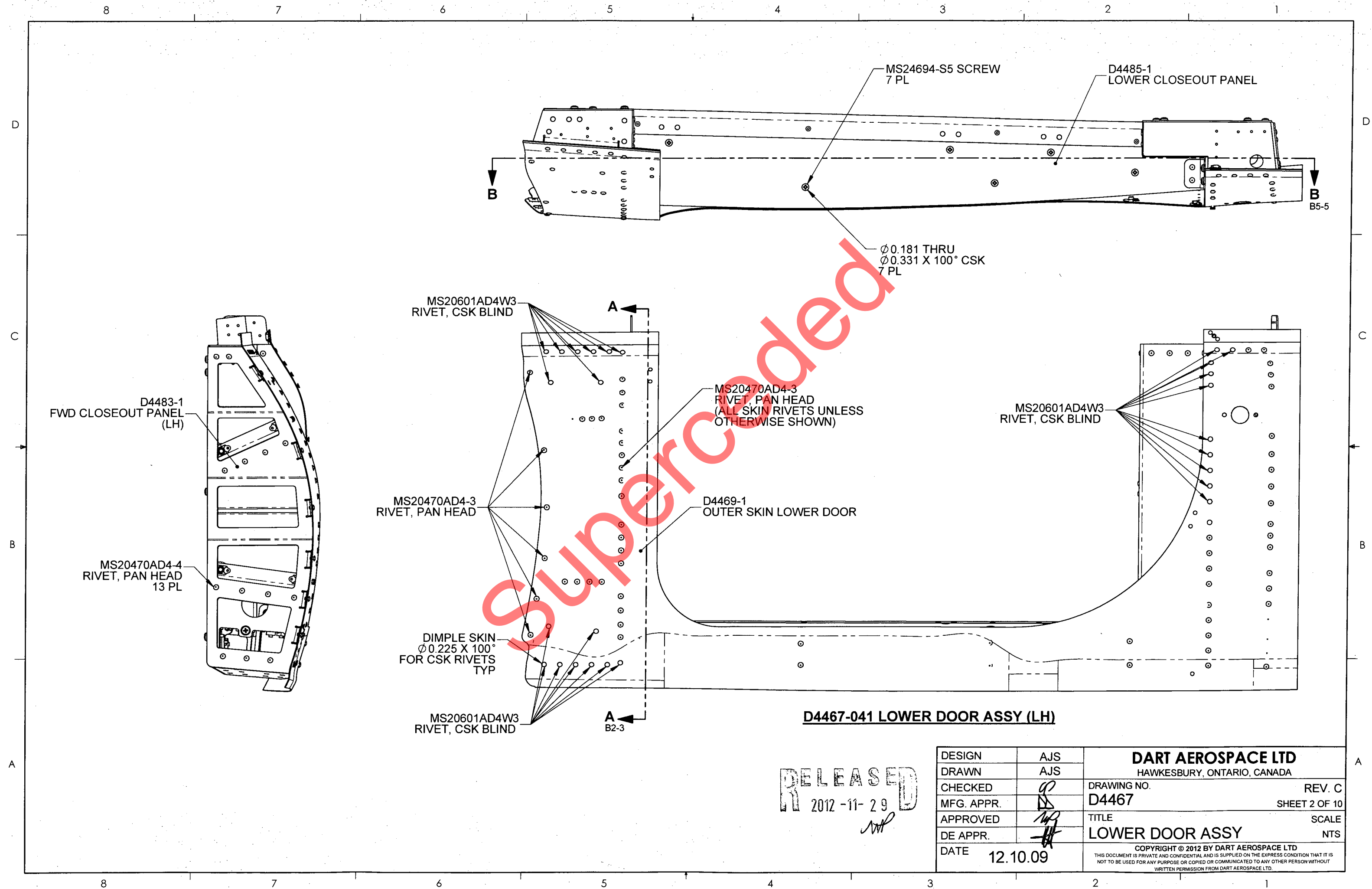
NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: 8.35 lbs
 8) INSTALL ALL RIVETS WET USING PROSEAL 890 B-2 (PRC)
 9) SEAL ALL GAPS ON MATING PARTS USING PROSEAL 890 B-2 (PRC)



D4467-041 LOWER DOOR ASSY (LH)

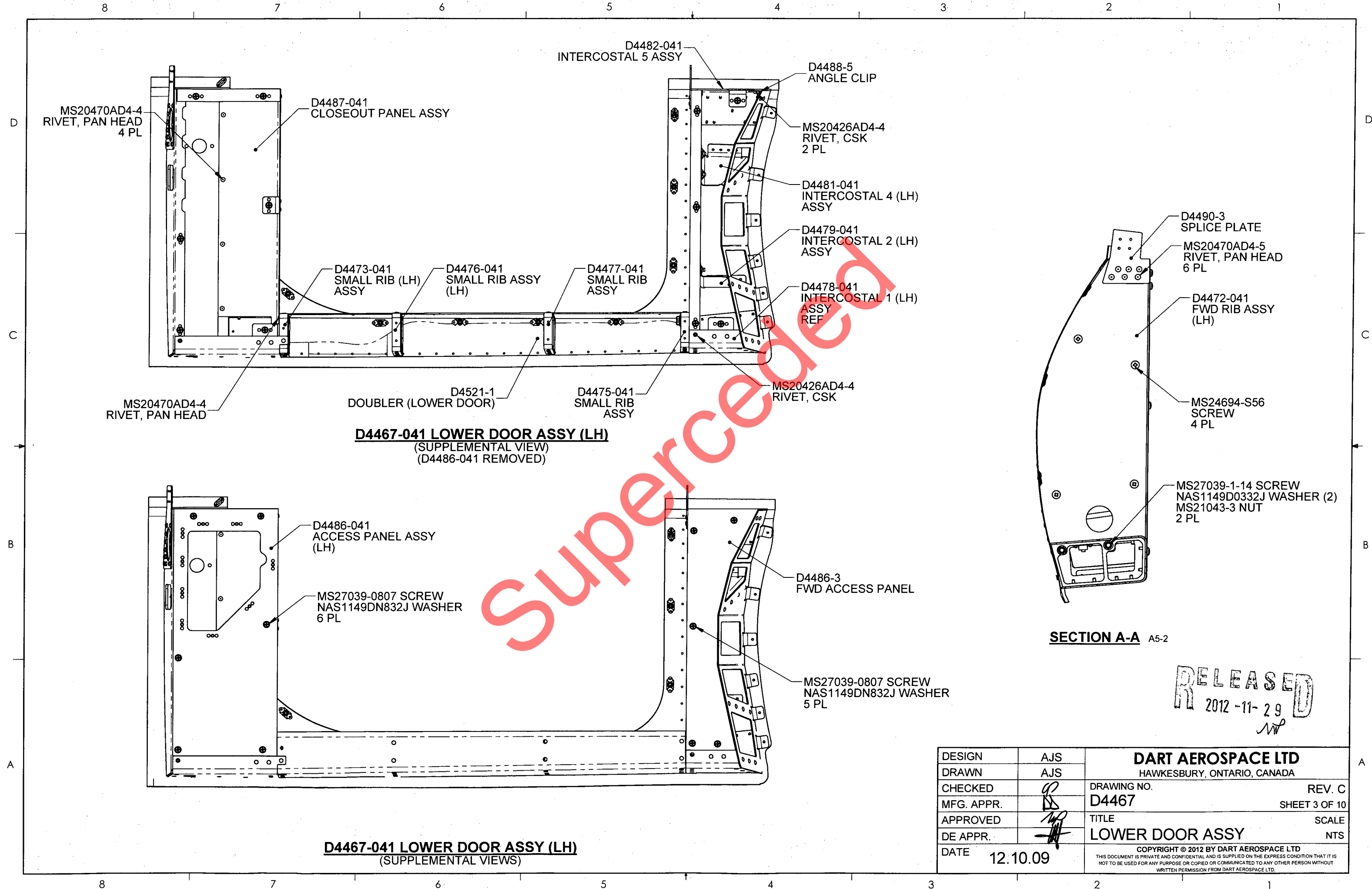
RELEASED
 2012-11-29
 MP

C	ADD -042 (RH CONFIGURATION)	AJS	12.10.09
B	COMPLETE REDESIGN. SEE REV A FOR DETAILS.	AJS	12.09.10
A	NEW ISSUE	AJS	12.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	g	DRAWING NO. REV. C	
MFG. APPR.	IS	D4467 SHEET 1 OF 10	
APPROVED	79	TITLE SCALE	
DE APPR.		LOWER DOOR ASSY NTS	
DATE	12.10.09	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

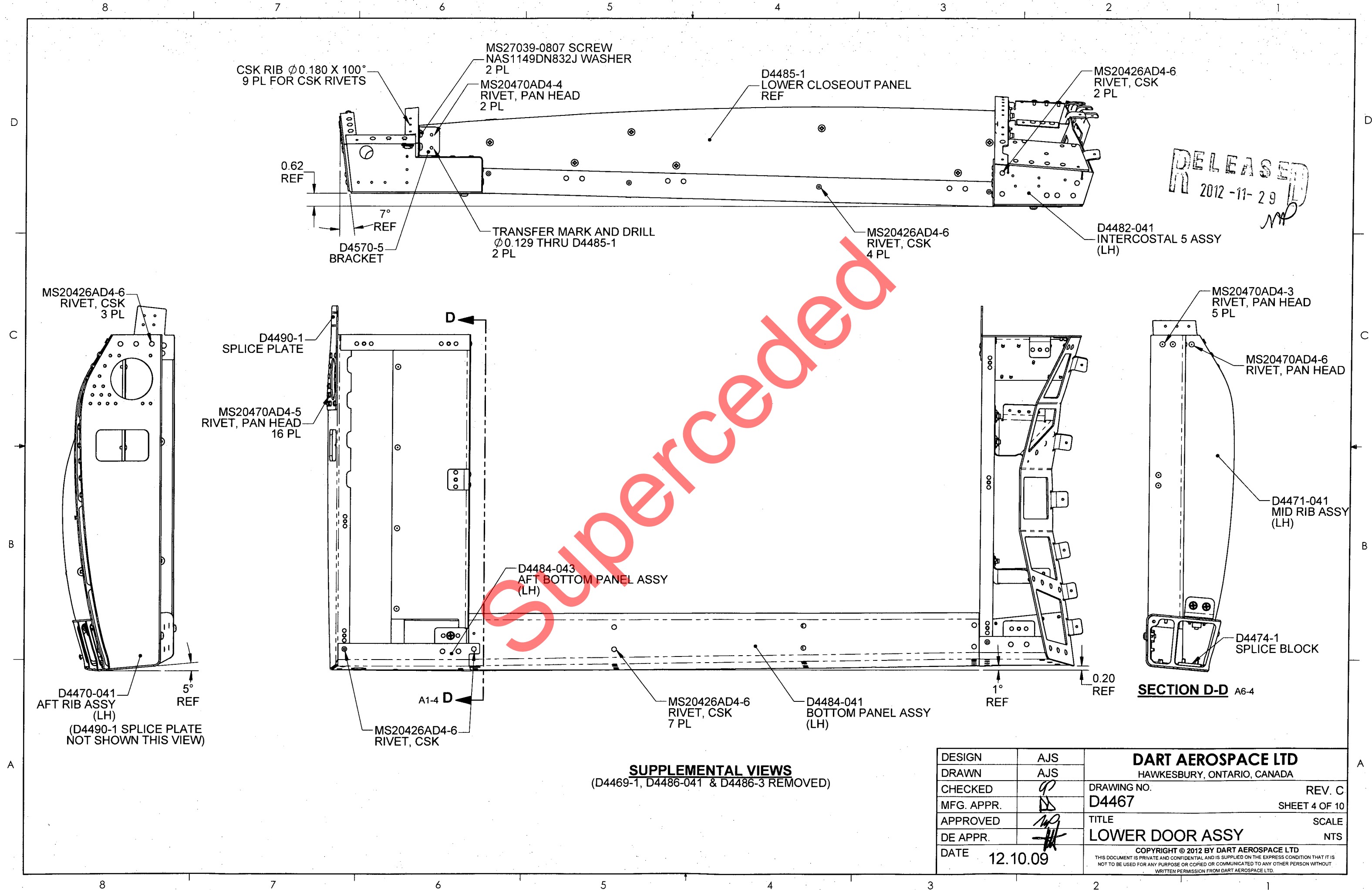


RELEASED
2012-11-29
MP

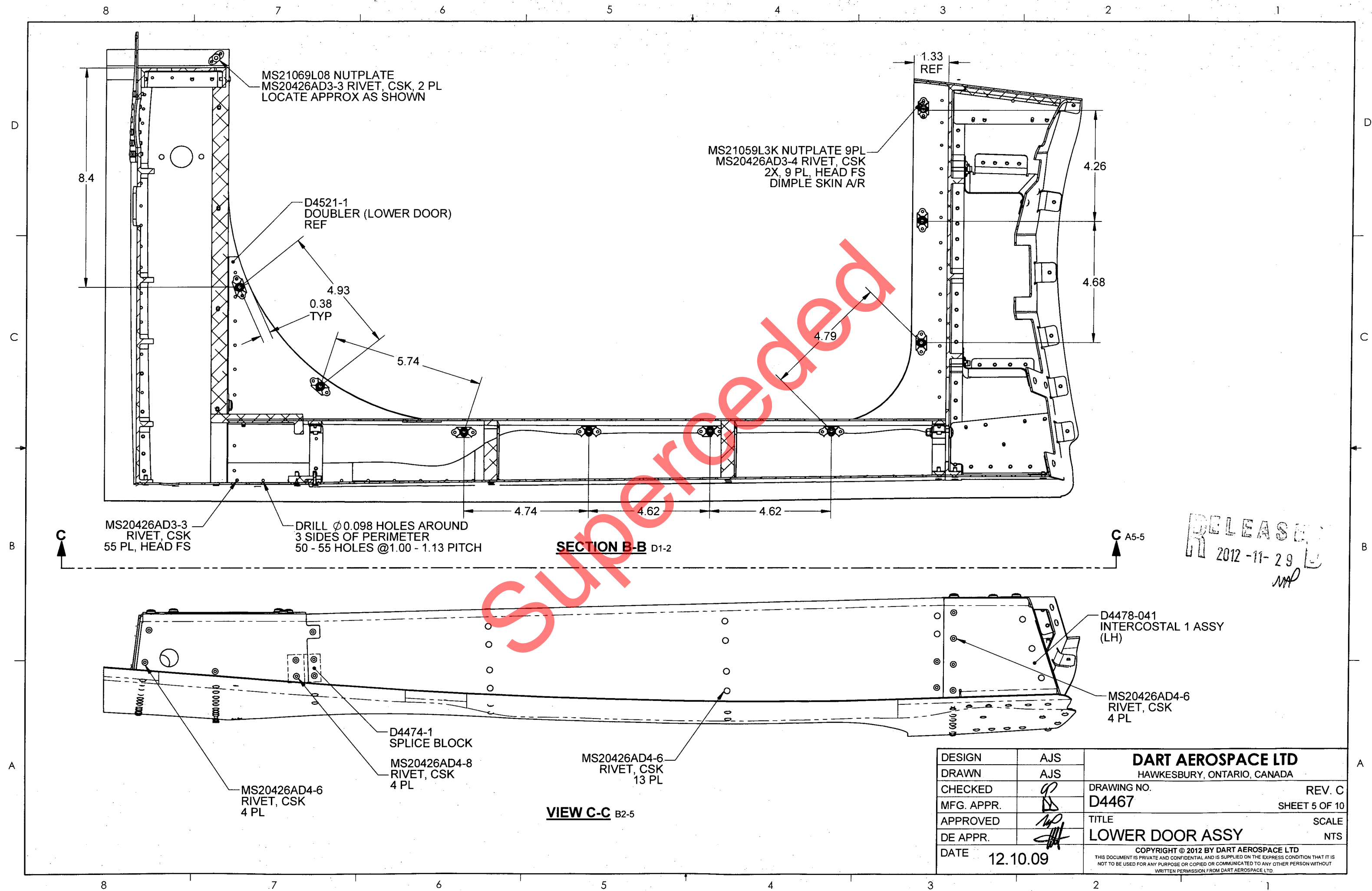
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	GP	DRAWING NO.	REV. C
MFG. APPR.	NS	D4467	SHEET 2 OF 10
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	LOWER DOOR ASSY	NTS
DATE	12.10.09	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D4467	SHEET 3 OF 10
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LOWER DOOR ASSY	NTS
DATE	12.10.09	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	9	DRAWING NO.	REV. C
MFG. APPR.	10	D4467	SHEET 4 OF 10
APPROVED	10	TITLE	SCALE
DE APPR.	10	LOWER DOOR ASSY	NTS
DATE	12.10.09	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

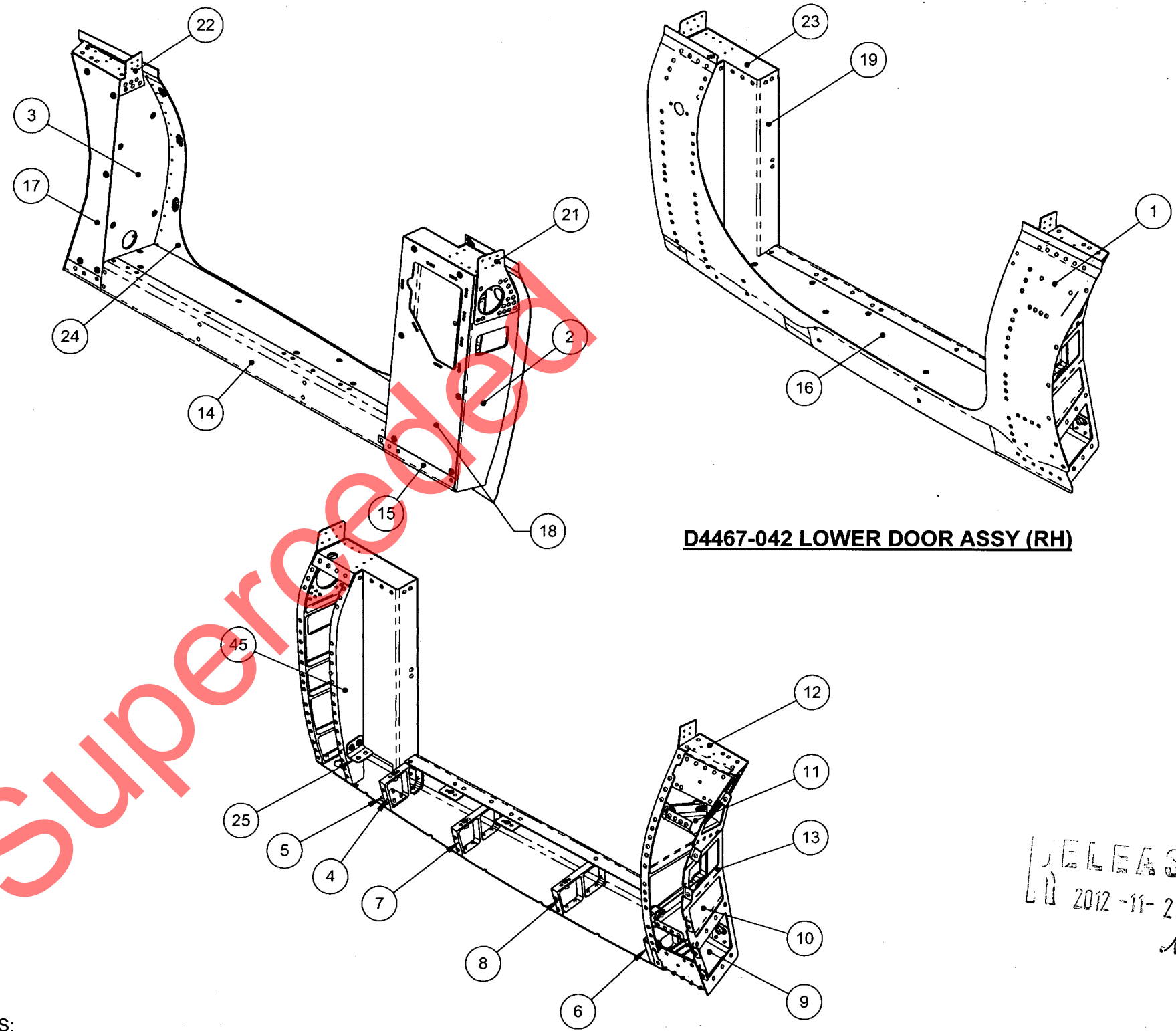


RELEASED
2012-11-29
mm

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	g2	DRAWING NO.	REV. C
MFG. APPR.	BS	D4467	SHEET 5 OF 10
APPROVED	140	TITLE	SCALE
DE APPR.	111	LOWER DOOR ASSY	NTS
DATE	12.10.09	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY	P/N	DESCRIPTION
	X	D4467-042	LOWER DOOR ASSY (RH)
1	1	D4469-1	OUTER SKIN LOWER DOOR
2	1	D4470-042	AFT RIB ASSY (RH)
3	1	D4472-042	FWD RIB ASSY (RH)
4	1	D4473-042	SMALL RIB ASSY (RH)
5	1	D4474-1	SPLICE BLOCK
6	1	D4475-041	SMALL RIB ASSY
7	1	D4476-042	SMALL RIB ASSY (RH)
8	1	D4477-041	SMALL RIB ASSY
9	1	D4478-042	INTERCOSTAL 1 ASSY (RH)
10	1	D4479-042	INTERCOSTAL 2 ASSY (RH)
11	1	D4481-042	INTERCOSTAL 4 ASSY (RH)
12	1	D4482-042	INTERCOSTAL 5 ASSY (RH)
13	1	D4483-2	FWD CLOSEOUT PANEL (RH)
14	1	D4484-042	BOTTOM PANEL ASSY (RH)
15	1	D4484-044	AFT BOTTOM PANEL ASSY (RH)
16	1	D4485-1	LOWER CLOSEOUT PANEL
17	1	D4486-3	FWD ACCESS PANEL (LH)
18	1	D4486-042	ACCESS PANEL ASSY (RH)
19	1	D4487-042	CLOSEOUT PANEL ASSY (RH)
20	1	D4488-5	ANGLE CLIP
21	1	D4490-1	SPLICE PLATE
22	1	D4490-3	SPLICE PLATE
23	1	D4494-042	UPPER BLOCK ASSEMBLY (RH)
24	1	D4521-1	DOUBLER (LOWER DOOR)
25	1	D4570-5	BRACKET
26	57	MS20426AD3-3	RIVET, CSK
27	18	MS20426AD3-4	RIVET, CSK
28	3	MS20426AD4-4	RIVET, CSK
29	38	MS20426AD4-6	RIVET, CSK
30	4	MS20426AD4-8	RIVET, CSK
31	71	MS20470AD4-3	RIVET, PAN HEAD
32	20	MS20470AD4-4	RIVET, PAN HEAD
33	22	MS20470AD4-5	RIVET, PAN HEAD
34	1	MS20470AD4-6	RIVET, PAN HEAD
35	27	MS20601AD4W3	RIVET, CSK BLIND
36	2	MS21043-3	NUT
37	9	MS21059-3K	NUTPLATE
38	1	MS21069L08	NUTPLATE
39	7	MS24694-S5	SCREW
40	4	MS24694-S56	SCREW
41	2	MS27039-1-14	SCREW
42	13	MS27039-0807	SCREW
43	13	NAS1149DN832J	WASHER
44	4	NAS1149D0332J	WASHER
45	1	D4471-042	MID RIB ASSY (RH)

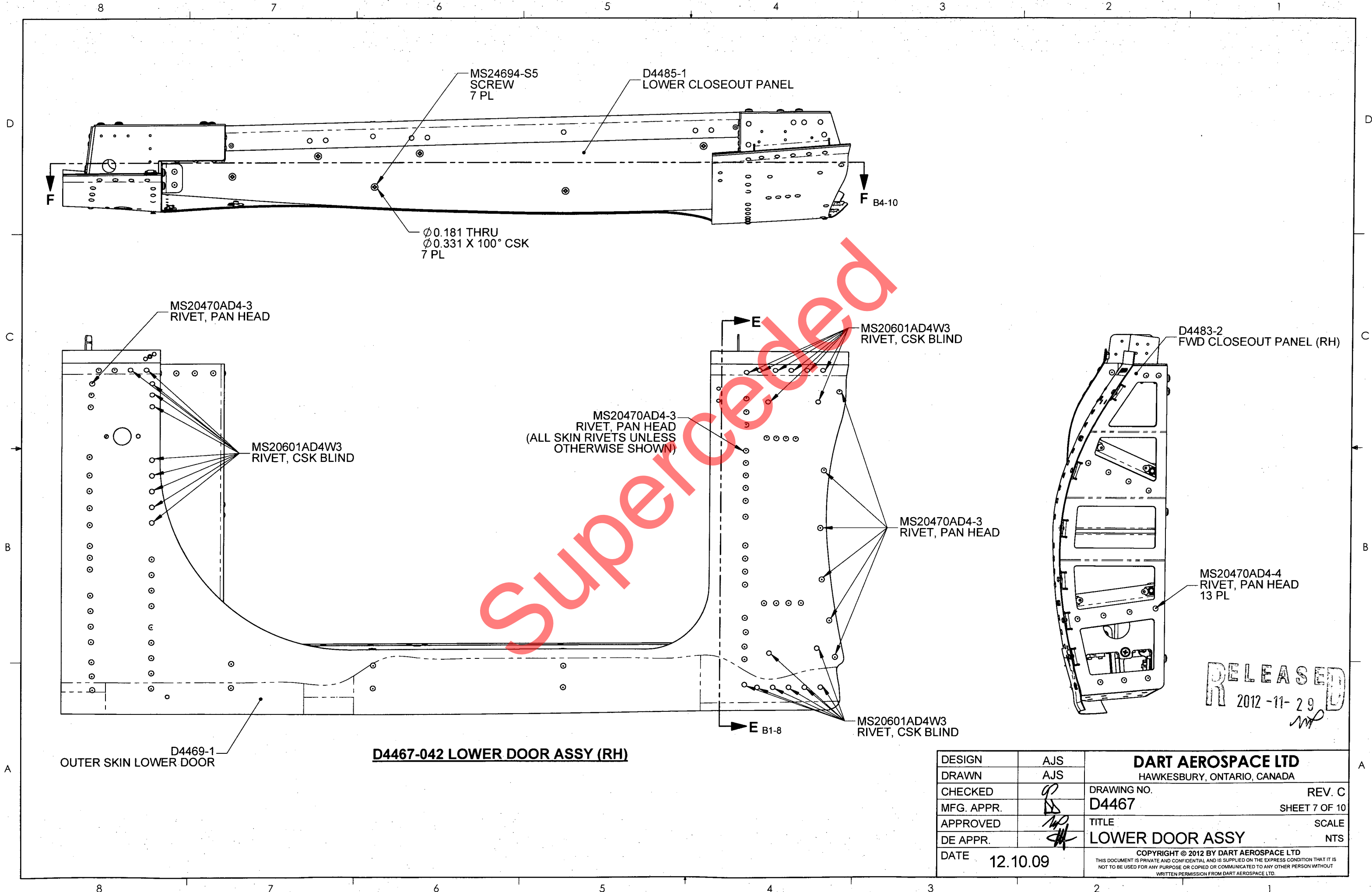
- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 8.35 lbs
8) INSTALL ALL RIVETS WET USING PROSEAL 890 B-2 (PRC)
9) SEAL ALL GAPS ON MATING PARTS USING PROSEAL 890 B-2 (PRC)

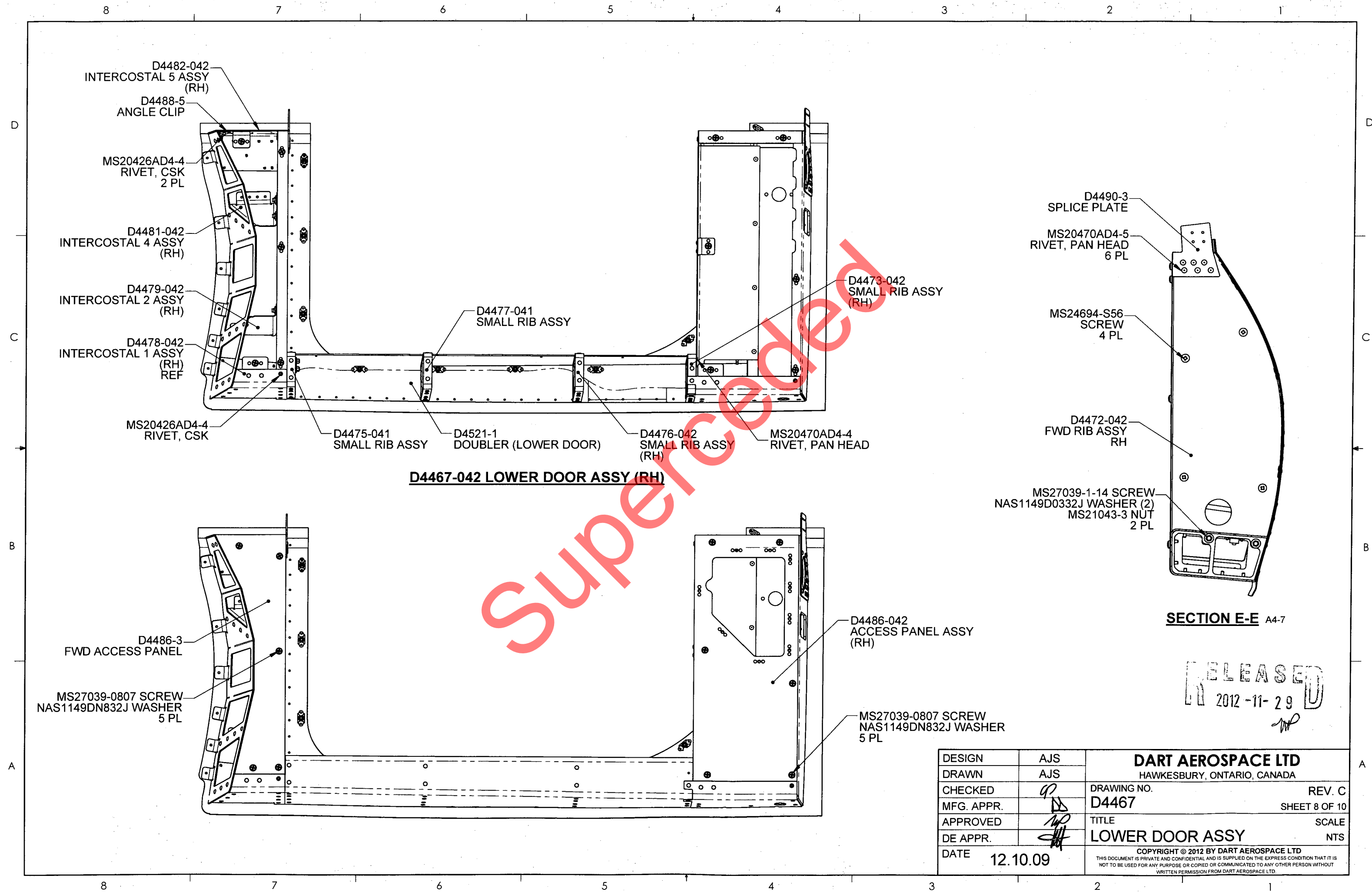


D4467-042 LOWER DOOR ASSY (RH)

RELEASED
2012-11-29

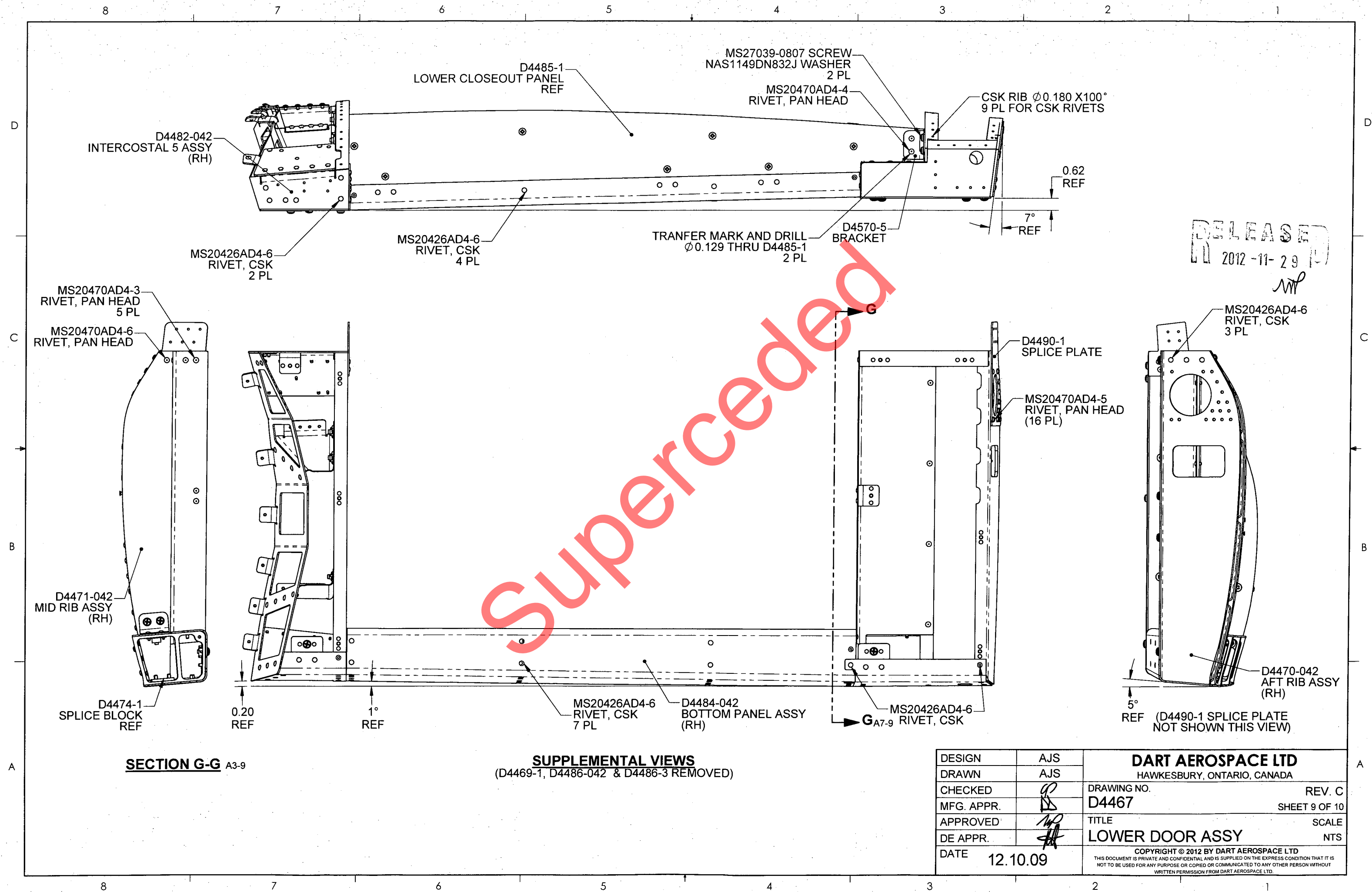
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D4467	SHEET 6 OF 10
APPROVED		TITLE	SCALE
DE APPR.		LOWER DOOR ASSY	NTS
DATE	12.10.09	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





RELEASED
2012-11-29

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	g2	DRAWING NO.	REV. C
MFG. APPR.	ND	D4467	SHEET 8 OF 10
APPROVED	ND	TITLE	SCALE
DE APPR.	ND	LOWER DOOR ASSY	NTS
DATE	12.10.09	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4482-042 INTERCOSTAL 5 ASSY (RH)

MS20470AD4-3 RIVET, PAN HEAD 5 PL

MS20470AD4-6 RIVET, PAN HEAD

D4471-042 MID RIB ASSY (RH)

D4474-1 SPLICE BLOCK REF

0.20 REF

1° REF

MS20426AD4-6 RIVET, CSK 2 PL

MS20426AD4-6 RIVET, CSK 4 PL

D4485-1 LOWER CLOSEOUT PANEL REF

MS27039-0807 SCREW NAS1149DN832J WASHER 2 PL

MS20470AD4-4 RIVET, PAN HEAD

CSK RIB Ø0.180 X100° 9 PL FOR CSK RIVETS

0.62 REF

7° REF

TRANSFER MARK AND DRILL Ø0.129 THRU D4485-1 2 PL

D4570-5 BRACKET

D4490-1 SPLICE PLATE

MS20470AD4-5 RIVET, PAN HEAD (16 PL)

MS20426AD4-6 RIVET, CSK 3 PL

D4470-042 AFT RIB ASSY (RH)

5° REF (D4490-1 SPLICE PLATE NOT SHOWN THIS VIEW)

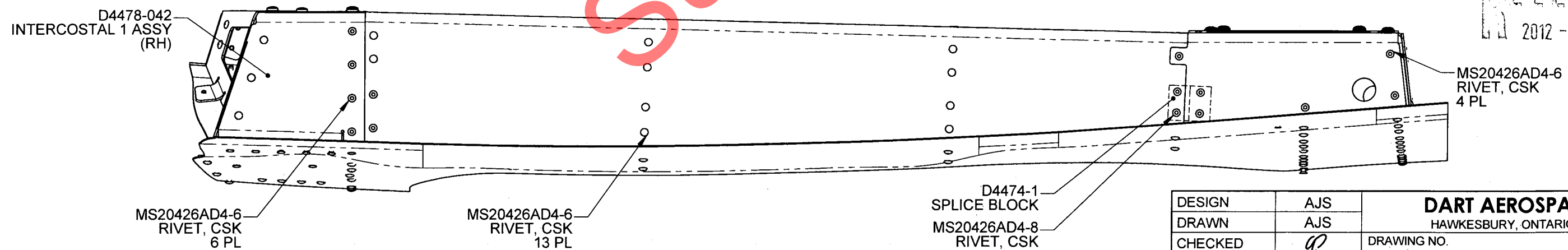
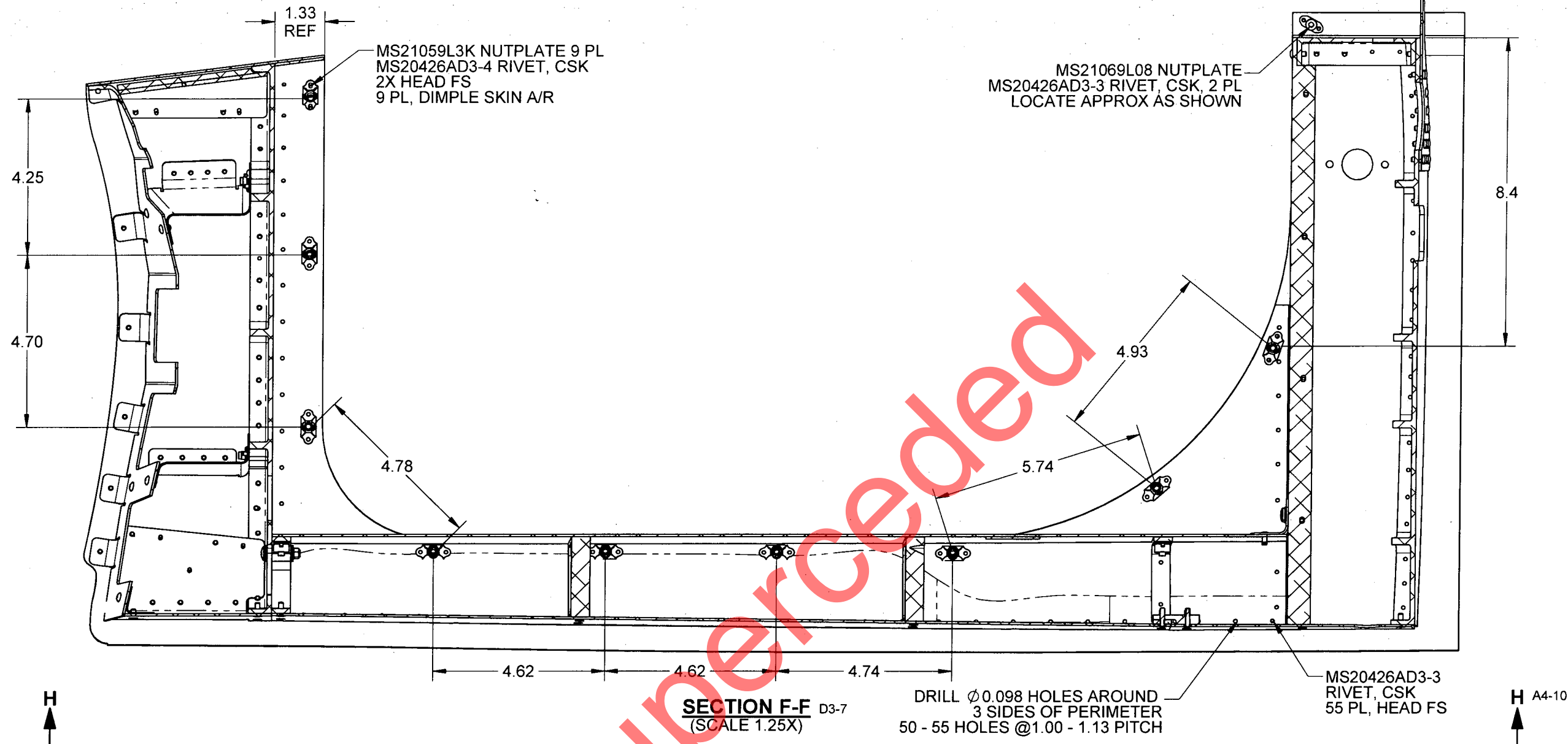
MS20426AD4-6 RIVET, CSK 7 PL

D4484-042 BOTTOM PANEL ASSY (RH)

MS20426AD4-6 RIVET, CSK

G_{A7-9}

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D4467	SHEET 9 OF 10
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LOWER DOOR ASSY	NTS
DATE	12.10.09	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



RELEASED
2012-11-29
MD

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D4467	SHEET 10 OF 10
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LOWER DOOR ASSY	NTS
DATE	12.10.09	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	